Snap-on Incorporated

ADVISORY

June, 2009

PRODUCTS: Wire Ropes and Safety Locking Systems on All 4-Post Automotive Lifts.

HAZARD:

Some lifts manufactured between November, 2005 and May, 2009 are experiencing premature wear of wire ropes due to inconsistent wire rope quality. Failure of a wire rope could cause lift to collapse resulting in serious personal injury or death. Wire ropes and safety locking systems on 4-Post lifts are critical to safe and reliable performance of your lifts.

ACTIONS:

INSPECTIONS AND MAINTENANCE OF WIRE ROPES AND SAFETY LOCKING SYSTEM

(Please complete this form and keep it for your records. You do not need to send this form to Snap-on.)

Monthly inspection of wire ropes and safety locking system per operation manual and ANSI/ALI ALOIM standard is required.

If you have not complied with these standards and procedures during your monthly inspection or if you have not completed your required monthly inspection, do so immediately utilizing the standard and enclosed procedures.

Note: For replacement copies of operation manual and ANSI/ALI ALOIM standard, contact technical support.

QUESTIONS:

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PRODUCT SAFETY

Models Affected:				
Wheeltronic	44214QE	EELR124APKG	S414OA0	
12402	44218Q	EELR132A	S414OA0E	
12406	44218QF	EELR132AXT	S414OSA	
12430			S414OXA	
12402XT	Accu Ind.	Hofmann	S418CXA0	
12405AF	AC12402	EFP12172	S418CXS0	
12405AF	AC12402XT	EFP12210	_	
12407AFX	AC12405AF	FPA12172	American Tire	
12407CW	AC12405AFM	FPA14172	Distributors	
12407XCW	AC12406	FPA14210	WH-11QLUBE	
14407AF	AC12407AF	FPF12172	WH-120EAL	
14407AFX	AC12407AFM	FPL12144	WH-120EALH	
14407CW	AC12407AFXM	FPOA12172	WH-120EXTCW	
14407XCW	AC12407XT	FPOA12210	WH-120EXTCWH	
18405AF	AC12430		WH-12E172	
18405CW	AC18406	EQS/Mazda	WH-12E210	
18406	AC18407AF	MX612 Mazda (EQS)	WH-12Q172	
	AC18407AFM		WH-12QA172AL	
John Bean		Hennessy Ind.	WH-18210FD	
43102Q	Snap-on	S411CSQ0_	WH-18K210CW	
43102QE	EELR102A	S412CSA_	WH-812405	
43111L	EELR103A	S412CSS_	WH-812407	
43212L	EELR121A	S412CXS_	WH-812407AFX	
44212OQ	EELR121AEXT	S412OSA_	WH-818405AF	
44212OQE	EELR121AEXTP	S412OSS_	WHE18406	
44212Q	EELR121APKG	S412OXA_		
44214Q	EELR124A	S4120XS_		

Lift Serial Number:			
Manufacture Date:			
Location:			
Date of Inspection:			
Name of Inspector:			
Identification of Wire Ropes Stamped on the threaded stud	Rope 1 (FL):	Rope 2 (RL):	
(Figure 1)	Rope 3 (RR):	Rope 4 (FR):	

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1. Wire Rope Inspections and Replacement Criteria

Visually inspect the general condition of the entire wire rope, pay particular attention to sections where the rope is bent in the sheaves.

Wire Rope Replacement Criteria:

The wire rope must be removed from service if one or more of the following criteria are met:

- 1. More than six randomly distributed broken wires in one rope lay or 6×d length (Figure 4).
- 2. More than three broken wires in one strand in one rope lay or 6×d length (Figure 4).
- **3.** Three or more broken wires at rope terminations (Figure 1).
- 4. Heavy rusting.

1.1.	Lubrication
1.2.	Broken wires (Figure 2)
	example: "close to RL", "between Location-2 and Location-3", etc. Rope and location of broken wires:
	2) Count the number of broken wire in one rope lay or 6×d length (Figure 4) in the worst location. Number of broken wires:
1.3.	Rust (Figure 5)
1.4.	Excessive wear (Figure 6)

QUESTIONS:

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1.5	Other issues with wire ropes · · · · · · · · · · · · · · · · · · ·
	If "Yes", describe below and contact Snap-on technical support for solutions.
2.	Safety Locking Systems (Figure 8)
2.1	The whole system is free of debris and dust $\ \ \ \ \ \ \ \ \ \ \ \ \ $
2.2	Both mechanical lock and cable-break lock are working properly · · · · · · · · · · · · · · · · · · ·
2.3	Rollers are free to rotate $\$ Yes $\$ No If "No", take proper actions to correct or contact Snap-on technical support for solutions.
2.4	Corrugated roller groove (Figure 7)
3.	All other items associated with wire ropes, for example: sheaves, rollers and shafts, should also be inspected to ensure that they are properly maintained and in normal working conditions.

QUESTIONS:

Wire rope terminations

Wire rope identification stamp



Figure 1 Wire rope identification stamp and terminations.

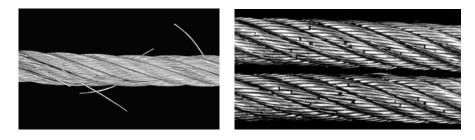


Figure 2 Broken wires.

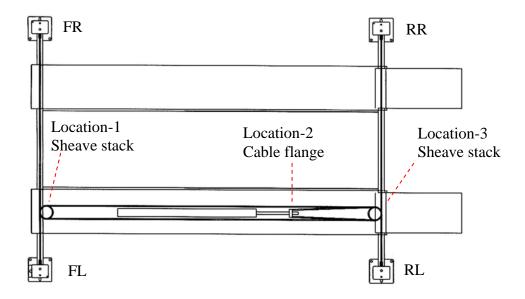


Figure 3 Locations of damage.

QUESTIONS:

One rope lay is the length along the rope which a single strand requires to make one complete spiral, or turn, around the core.

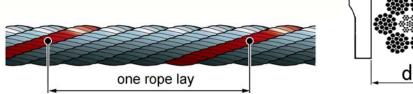


Figure 4 *Lay length and* $6 \times d$ (six times of the rope diameter "d") length.



Figure 5 A heavily rusted wire rope.

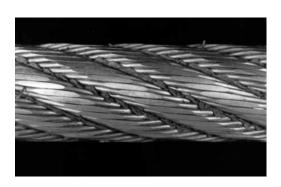


Figure 6 Excessive wear of wires.

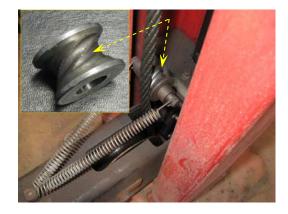


Figure 7 Corrugated roller groove.

QUESTIONS:

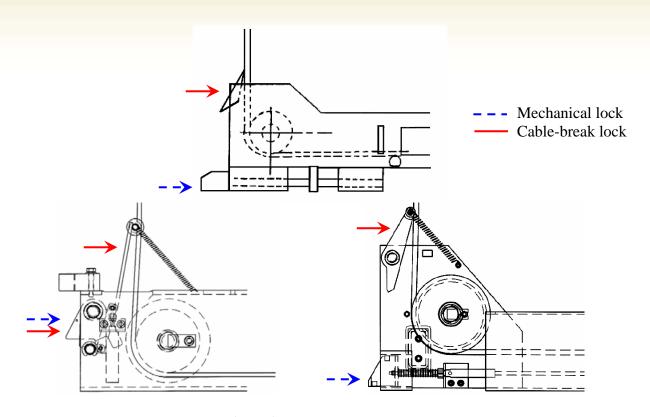


Figure 8 Safety locking systems.

QUESTIONS: